

**十如**  
**integral**

## Color Innovation

**Rain Denim Cohemp 90/10**

汉麻·丹宁纱



ESQUEL GROUP

ESQUEL SPECIALTY SPINNING

Rain Denim Cohemp 90/10

汉麻·丹宁纱

90% Cotton (棉) 10% Hemp (汉麻) , 12s/2

Achieve a denim-inspired, casual look and feel through more eco-friendly means: our denim-inspired heather yarn is created through sophisticated top-dyed spinning technology, without any chemical dyeing or heavy washing. Further to this we have boosted its green value by adding hemp to the mix, a highly sought-after sustainable fiber. By incorporating a slub effect, the fabric takes on a more rugged look. Greet the summer with this more sustainable and breathable fabrication that looks cool and feels cool.

我们采用更环保的方式，从牛仔布汲取灵感，通过精湛的纤维染色技术和纯熟的色纺工艺，无需借助化学染洗，为产品打造出极具休闲的丹宁格调。再加入天然汉麻，以及竹节纹理等创新元素，即可让其织物呈现自然牛仔风格，充满原始又生机勃勃的张力。以更具可持续性和透气性的舒爽触觉与视觉效果去迎接即将来临的缤纷夏日。



Visual Development  
视觉创新



Sustainable Hemp Blend  
环保汉麻



Breathable  
舒适透气



Cool Touch  
清爽手感



Uneven Effect  
竹节效果

Color  
颜色

Heather Colors  
花灰

Gauge  
建议针数

7GG, 9GG  
7针, 9针

Garment Care Label Symbols  
建议成衣洗水标



Instruction  
说明

|                           |                                     |                             |
|---------------------------|-------------------------------------|-----------------------------|
| Machine Wash Cold<br>冷水机洗 | Do Not Bleach<br>不可漂白               | Do Not Tumble Dry<br>不可转笼烘干 |
| Iron on Low Heat<br>低温熨烫  | Professional Dry Clean Only<br>专业干洗 | Dry Flat<br>平铺晾干            |
| Wash Inside Out<br>反面洗涤   |                                     |                             |

Remarks  
备注

- Pick colors from this color card only  
只提供色卡上的颜色
- Accept yarn appearance and lot difference as natural characteristics  
纱线外观及批次差异源于汉麻纤维的天然特性
- All yarns are subject to (+/-) 2% moisture regain allowance in weight  
产品在公定回潮率下的重量存在(+/-)2%的偏差
- According to AATCC 20A-2000 method, where two or more fibres are in the product, a tolerance of (+/-) 3% is allowed  
根据纤维定量分析AATCC 20A-2000测试, 当产品含有两种或以上的成分, 允许有(+/-)3%的波动

Yarn Certification  
产品认证及技术

Sustainable Textile Production,  
OEKO-TEX Standard 100,  
ISO9001, ISO14001, ISO5001, ISO10012, ISO14064, ISO17025  
STeP可持续纺织生产认证,  
OEKO-TEX Standard 100 生态纺织品认证,  
ISO9001, ISO14001, ISO5001, ISO10012, ISO14064, ISO17025



# Rain Denim Cohemp 90/10

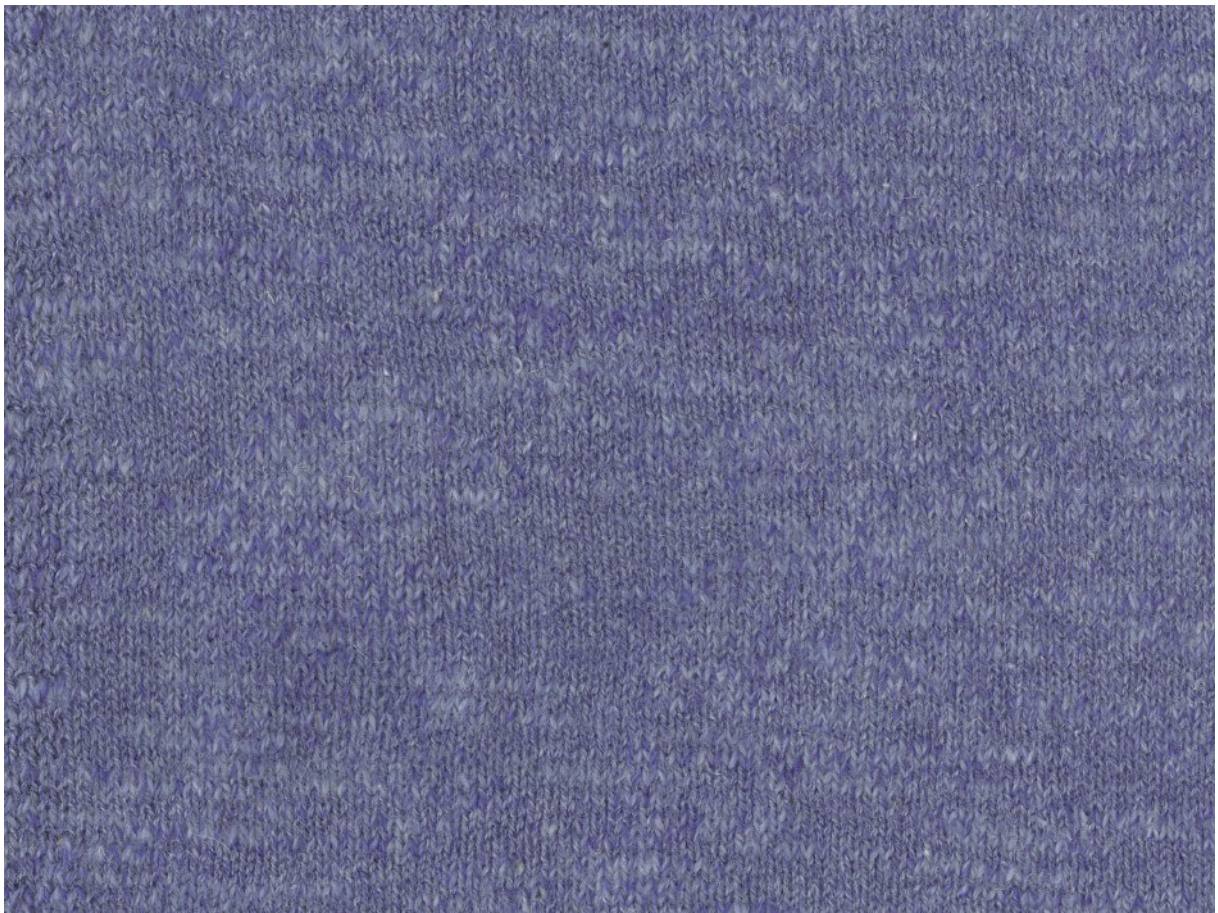
## 汉麻·丹宁纱

90% Cotton (棉) 10% Hemp (汉麻) , 12s/2



Yarn Count(纱支): 12s/2  
Color Code(色号): E3Q-B1196D-S

Yarn Lot(纱批): H221-109139X-824K  
Gauge(针种): 7gg, 2ends



Yarn Count(纱支): 12s/2  
Color Code(色号): E3Q-B6161D-S

Yarn Lot(纱批): H221-109001X-824K  
Gauge(针种): 9gg, 1end



Rain Denim Cohemp 90/10

汉麻·丹宁纱

90% Cotton (棉) 10% Hemp (汉麻) , 12s/2



Color Code(色号): E3Q4000D-S  
Yarn Lot(纱批): HL221-109083X-824K  
Heather



Color Code(色号): E3Q553D-S  
Yarn Lot(纱批): H221-108952X-824K  
Heather



Color Code(色号): E3Q14807D-S  
Yarn Lot(纱批): H221-109116X-824K  
Heather



Color Code(色号): E3Q54830D-S  
Yarn Lot(纱批): H221-109050X-824K  
Heather



Color Code(色号): E3Q56743D-S  
Yarn Lot(纱批): H221-109072X-824K  
Heather



Color Code(色号): E3Q22284D-S  
Yarn Lot(纱批): H221-109112X-824K  
Heather



Color Code(色号): E3Q55040D-S  
Yarn Lot(纱批): H221-109051X-824K  
Heather



Color Code(色号): E3Q55056D-S  
Yarn Lot(纱批): H221-109204X-824K  
Heather



Color Code(色号): E3Q22283D-S  
Yarn Lot(纱批): H221-109071X-824K  
Heather



Color Code(色号): E3Q-BC30D-S  
Yarn Lot(纱批): H221-109117X-824K  
Heather



Color Code(色号): E3Q52621D-S  
Yarn Lot(纱批): H221-109949X-824K  
Heather



Color Code(色号): E3Q-BC5157D-S  
Yarn Lot(纱批): H221-109074X-824K  
Heather



Color Code(色号): E3Q-BC85D-S  
Yarn Lot(纱批): H221-109076X-824K  
Heather



Color Code(色号): E3Q53996D-S  
Yarn Lot(纱批): H221-109205X-824K  
Heather



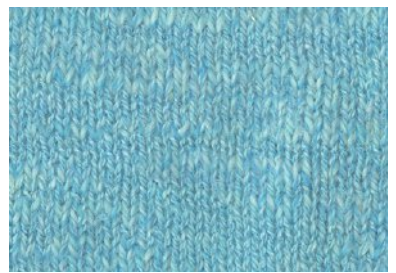
Color Code(色号): E3Q21871D-S  
Yarn Lot(纱批): H221-109140X-824K  
Heather



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|                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|    |    |    |
| Color Code(色号): E3Q14808D-S<br>Yarn Lot(纱批): H221-109070X-824K<br>Heather           | Color Code(色号): E3Q-B1448D-S<br>Yarn Lot(纱批): H221-108985X-824K<br>Heather           | Color Code(色号): E3Q-B1348D-S<br>Yarn Lot(纱批): H221-109049X-824K<br>Heather            |
|   |   |   |
| Color Code(色号): E3Q14806D-S<br>Yarn Lot(纱批): H221-109115X-824K<br>Heather           | Color Code(色号): E3Q-B1488D-S<br>Yarn Lot(纱批): H221-109179X-824K<br>Heather           | Color Code(色号): E3Q12566D-S<br>Yarn Lot(纱批): H221-109113X-824K<br>Heather             |
|  |  |  |
| Color Code(色号): E3Q-B1398D-S<br>Yarn Lot(纱批): H221-109073X-824K<br>Heather          | Color Code(色号): E3Q12544D-S<br>Yarn Lot(纱批): H221-109110X-824K<br>Heather            | Color Code(色号): E3Q14805D-S<br>Yarn Lot(纱批): H221-109016X-824K<br>Heather             |
|  |  |  |
| Color Code(色号): E3Q-B1400D-S<br>Yarn Lot(纱批): H221-109216X-824K<br>Heather          | Color Code(色号): E3Q-B1291D-S<br>Yarn Lot(纱批): H221-109197X-824K<br>Heather           | Color Code(色号): E3Q12049D-S<br>Yarn Lot(纱批): H221-109052X-824K<br>Heather             |
|  |  |  |
| Color Code(色号): E3Q14804D-S<br>Yarn Lot(纱批): H221-109114X-824K<br>Heather           | Color Code(色号): E3Q13512D-S<br>Yarn Lot(纱批): H221-109196X-824K<br>Heather            | Color Code(色号): E3Q14437D-S<br>Yarn Lot(纱批): H221-109122X-824K<br>Heather             |



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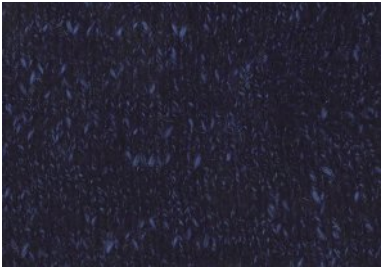
Color Code(色号): E3Q13913D-S  
Yarn Lot(纱批): H221-109015X-824K  
Heather



Color Code(色号): E3Q63306D-S  
Yarn Lot(纱批): H221-109315X-824K  
Heather



Color Code(色号): E3Q-Y4190D-S  
Yarn Lot(纱批): H221-109000X-824K  
Heather



Color Code(色号): E3Q13040D-S  
Yarn Lot(纱批): H221-109069X-824K  
Heather



Color Code(色号): E3Q-B6161D-S  
Yarn Lot(纱批): H221-109001X-824K  
Heather



Color Code(色号): E3Q-Y7170D-S  
Yarn Lot(纱批): HL221-109032X-824K  
Heather



Color Code(色号): E3Q14485D-S  
Yarn Lot(纱批): H221-109068X-824K  
Heather



Color Code(色号): E3Q-B1195D-S  
Yarn Lot(纱批): H221-109203X-824K  
Heather



Color Code(色号): E3Q42561D-S  
Yarn Lot(纱批): H221-109078X-824K  
Heather



Color Code(色号): E3Q13039D-S  
Yarn Lot(纱批): H221-109208X-824K  
Heather



Color Code(色号): E3Q669D-S  
Yarn Lot(纱批): H221-109002X-824K  
Heather



Color Code(色号): E3Q825D-S  
Yarn Lot(纱批): H221-109077X-824K  
Heather



Color Code(色号): EP-E3Q13535D-S  
Yarn Lot(纱批): H221-109180X-824K  
Heather



Color Code(色号): E3Q-B1196D-S  
Yarn Lot(纱批): H221-109139X-824K  
Heather



Color Code(色号): E3Q32008D-S  
Yarn Lot(纱批): H221-108950X-824K  
Heather